

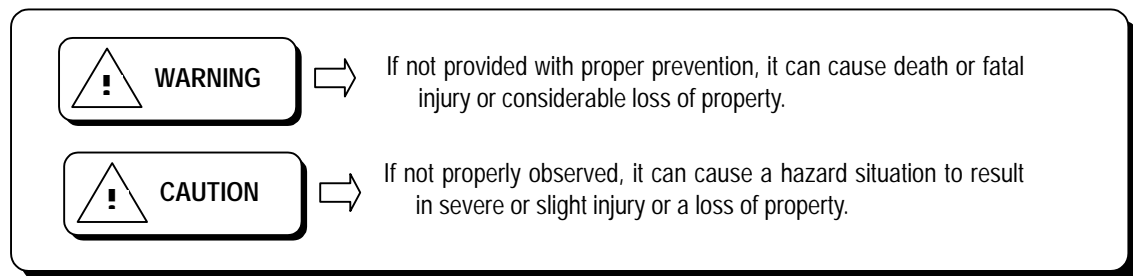
## SAFETY PRECAUTIONS

Be sure to read carefully the safety precautions given in data sheet and user's manual before operating the module and follow them.

The precautions explained here only apply to the K7F-PIDA and K4F-PIDA.

For safety precautions on the PLC system, see the MASTER-K200S/300S/1000S User's Manuals.

A precaution is given with a hazard alert triangular symbol to call your attention, and precautions are represented as follows according to the degree of hazard.



However, a precaution followed with  **CAUTION** can also result in serious conditions.

Both of two symbols indicate that an important content is mentioned, therefore, be sure to observe it.

Keep this manual handy for your quick reference in necessary.

## Installation Precautions



### CAUTION

- ▶ Operate the PLC in the environment conditions given in the general specifications.
- ▶ If operated in other environment not specified in the general specifications, it can cause an electric shock, a fire, malfunction or damage or degradation of the module
- ▶ Make sure the module fixing projections is inserted into the module fixing hole and fixed.
- ▶ Improper installation of the module can cause malfunction, disorder or falling.

## Test Run and Maintenance Precautions



### CAUTION

- ▶ Do not separate the module from the printed circuit board(PCB), or do not remodel the module.  
They can cause disorder, malfunction, damage of the module or a fire.  
When mounting or dismounting the module, perform them after the power has been turned off.
- ▶ Do not perform works while the power is applied, which can cause disorder or malfunction.

## Waste Disposal Precautions



### CAUTION

- ▶ When disposing the module, do it as an industrial waste.