

◎ CONTENTS ◎

Chapter 1. INTRODUCTION

1.1 Features	1-1
1.2 Glossary	1-2
1.2.1 A-Analog Value	1-2
1.2.2 D-Digital Value	1-2
1.2.3 Compensating Wire	1-2
1.2.4 Thermocouple	1-3
1.2.5 Temperature Conversion Characteristics	1-3
1.2.6 Burn-out Detection	1-3
1.2.7 Reference Junction Compensation (RJC)	1-3

Chapter 2. SPECIFICATIONS

2.1 General Specifications	2-1
2.2 Performance Specifications	2-2
2.3 Names of Parts and Functions	2-3
2.3.1 K7F-TC4A	2-3
2.3.2 K4F-TC2A	2-4
2.4 I/O Conversion Characteristics	2-5
2.4.1 Temperature Conversion Characteristics	2-5
2.4.2 Conversion Speed	2-5
2.4.3 Accuracy	2-6
2.4.4 Burn-out Detection	2-6
2.4.5 Displaying Temperature Conversion Value	2-7
2.4.6 Displaying Digital Value	2-7

Chapter 3. BUFFER MEMORY CONFIGURATION AND FUNCTIONS

3.1 Buffer Memory Configuration	3-1
3.1.1 K7F-TC4A Buffer Memory	3-1
3.1.2 K4F-TC2A Buffer Memory	3-3

3.2	Buffer Memory Functions	3-4
3.2.1	Specifying Channel Enable/Disable (K7F-TC4A : Address 0, K4F-TC2A : Address 0)	3-4
3.2.2	Specifying the Type Of Thermocouple (K7F-TC4A : Address 1 To 16, K4F-TC2A : Address 1 to 4)	3-4
3.2.3	Temperature Conversion Value	3-5
3.2.4	Digital Conversion Value	3-5
3.2.5	Error Code	3-6
3.2.6	Setting SET Data (K7F-TC4A : Address 65, K4F-TC2A : Address 17)	3-6
3.2.7	Information on Run Channel (K7F-TC4A : Address 66, K4F-TC2A : Address 18)	3-7
3.2.8	Information on Thermocouple Type Specification Error (K7F-TC4A : Address 67, K4F-TC2A : Address 19)	3-7

Chapter 4. DEDICATED INSTRUCTIONS FOR SPECIAL MODULES (Read from/Write to Buffer Memory)

4.1	Local	4-1
4.1.1	Read from Buffer Memory.....GET, GETP	4-1
4.1.2	Write to Buffer Memory.....PUT, PUTP	4-2
4.2	Remote	4-3
4.2.1	Read from Buffer Memory.....RGET	4-3
4.2.2	Write to Buffer Memory.....RPUT	4-4

Chapter 5. PROGRAMMING

5.1	Basic Programming	5-1
5.1.1	K7F-TC4A	5-1
5.1.2	K4F-TC2A	5-2
5.2	Application Programming	5-3
5.2.1	A Program for Converting a Detected Temperature Value(°C) into Fahrenheit (°F) and Outputting as a BCD Value	5-3
5.2.2	A Program for Magnitude Comparison of a Detected Temperature Value	5-5
5.2.3	A Program Used When Mounting a Thermocouple Input Module on the Remote I/O Station	5-7

Chapter 6. INSTALLATION AND WIRING

6.1	Installation	6-1
6.1.1	Installation Ambience	6-1

6.1.2	Handling Precautions	6-1
6.2	Wiring	6-2
6.2.1	Wiring Precautions	6-2
6.2.2	Wiring Examples	6-2

Chapter 7. TROUBLESHOOTING

7.1	Errors Indicated by Run LED Flickering	7-1
7.2	Troubleshooting Procedure	7-1
7.2.1	RUN LED Flickering	7-1
7.2.2	RUN LED Off	7-2
7.2.3	Temperature Conversion Value Fluctuates Excessively	7-2
7.2.4	Input Value of the Thermocouple does not Correspond to the Detected Temperature Value	7-3
7.2.5	Thermocouple Input Module Hardware Defect	7-4

Chapter 8. DIMENSIONS

8.1	K7F-TC4A Dimensions	8-1
8.2	K4F-TC2A Dimensions	8-2

APPENDIX 1

1.1	Thermoelectromotive Force Tables	A-1
1.2	Thermocouple	A-5
1.2.1	Normal and Overheat Temperature Limits	A-5
1.2.2	Temperature Tolerances	A-6
1.3	Compensating Wire	A-7
1.3.1	Types and Specifications of Compensating Wire	A-7